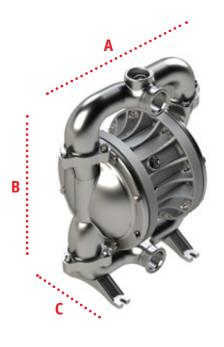
Model 1 1/2" PURE Stainless steel

The double diaphragm pump is suitable for the food and pharmaceutical industry as well as for large flow rates and higher viscosities.





Dimensions

Stainless steel

A 400 **B** 501 **C** 263*

Dimensions in mm *with muffler 317 mm

Detailed dimensioned drawings are available for download

on our website.



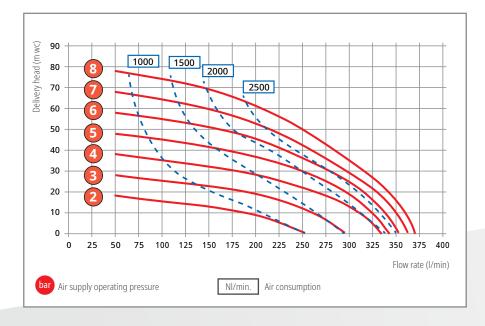
Contrary to the illustration, the outlet connection is delivered rotated by 180° .

Pump type	Materials			Order No.	
	Housing	Diaphragms	Check balls	Seals	
AODD 1 1/2" SST Ex PURE* €x	Stainless steel	TPV (EPDM-PP) + TFM (PTFE)	PTFE	PTFE	5244-410

^{*}II 2 G Ex h IIB T4 Gb / II 2 D Ex h IIIB T135°C Db

<u> </u>	weights	
	AODD 1 1/2" PURE stainless steel	
Housing material:	Stainless steel 1.4404 (316 L) electropolished	
Centre block material:	Aluminium (food paintwork)	
Diaphragm material:	TPV (EPDM-PP) + TFM (PTFE)	
Valve ball material:	PTFE	
Seals:	PTFE	
Valve seat:	Stainless steel	
Max.flow rate:	370 l/min.	
Max.delivery head:	80 m wc	
Max. air pressure:	8 bar	
Min. air pressure (start-up):	2 bar	
Max. suction head (dry):	4.5 m wc	
Displacement per chamber:	670 cm ³	
Displacement per cycle:	1340 cm ³	
Max. viscosity:	30,000 mPas	
Sound pressure level (Lp):	80 dB(A)*	
Max. temperature:	100 °C	
Max. solid size:	ø 7.0 mm	
Air inlet:	1/2" BSP inside thread	
Suction:	Tri-Clamp 2" (flange ø 64 mm, groove ø 56.5 mm)	
Pressure joint:	Tri-Clamp 2" (flange ø 64 mm, groove ø 56.5 mm)	
Weight:	26.0 kg	

^{*}Measured with standard muffler mounted.



Description of material:

EPDM = Ethylene propylene diene rubber

PP = Polypropylene PTFE = Polytetrafluoroethylene

TFM (PTFE) = Modified polytetrafluoroethylene

TPV (EPDM-PP) = EPDM/PP compound